

## LANEVENTURE PRODUCT CARE

Aluminum | Natural Wicker | Synthetic Wicker | Table Tops

### ALUMINUM

Aluminum products from WeatherMaster are unmatched in depth of color and Old-World texture.

#### CONSTRUCTION

WeatherMaster® Aluminum product is constructed for a lifetime of superior performance. These frames are constructed of cold drawn extruded and cast aluminum, making them 30-40% stronger than typical welded or extruded aluminum frames. In processing, we use fixtures and jigs for uniform components and full circumference welds for maximum strength. Exposed welds are polished to super smoothness. Such measures ensure strong, durable and comfortable frames.

#### SUPERIOR FRAMES

- Premium Materials and Techniques.
- Constructed of extruded and cold drawn aluminum 30 - 40% stronger than typical frames.

#### UNIQUE DESIGNS

- Deep Seated, cushion comfort and unique sling seat construction.

#### EXCLUSIVE DRAIN THROUGH CUSHION SYSTEM

- Fastest Drying Cushion
- Unmatched Resiliency & Cushion Memory
- Drain Through Chamber
- Resistant to Mold and Mildew
- Easier Cleaning

WeatherMaster advances cushion technology by offering the new FIRM option. The cushion features an all fiber core with multiple layers of densified fiber that provide luxurious seating comfort, while at the same time ensuring longevity and consistent performance over the lifetime of your product.

#### HUNDREDS OF OUTDOOR DESIGNER FABRICS

- Best Selection in the Marketplace.
- Beautiful, durable and easy to clean.
- Among the most fade-resistant of materials.

#### STYLISH COLORS

- Unmatched in depth of color and Old-World textures.

#### CARE & MAINTENANCE

Unyielding to the elements. These frames are virtually maintenance free; simply clean with mild soap and water.

#### PROTECTING

- Inspect each season.
- Requires periodic maintenance as it ages, to keep its like new appearance.

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(ALUMINUM CONTINUED)

## CLEANING

- Avoid harsh abrasive cleaners.
- Frames: Wash with soft cloth, mild soap and water. Rinse well and air dry.
- Fabrics: Spot wash with mild soap and warm water, rinse and air dry, or simply hose down regularly.

## NICKS, SCRAPES OR HAIRLINE CRACKS

- Touch up with WeatherMaster touch up products available through your WeatherMaster retailer.
- Wash & dry the marred area before touch up procedure, then lightly sand area.
- Best to apply touch-up paint in light layers until desired coverage is achieved rather than one heavy layer.

## ALUMINUM FINISHES

- Designed specifically for each particular frame material to maximize the beauty and durability of each medium.
- Tested in our on-site weathering facility to help us develop maximum protection from the effects of sunlight, temperature, and environmental factors over many years of service.
- Handcrafted looks featuring faux finish techniques such as distressing, brushing, and padding to create finishes that look all natural.
- Applied over premium grade aluminum prepared by a state-of-the-art cleaning and etching process.
- Protected by the latest powder coat finish technology to insulate the initial color coatings.
- All feature the blend of modern technology with a natural look and feel in materials which are virtually impervious to the elements.

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## Natural Wicker

First quality materials, meticulous details, combined with hand-craftsmanship make WeatherMaster Natural Wicker products a NATURAL top quality choice.

### CONSTRUCTION

Each piece starts with rattan, a beautiful and natural material used for both interior and exterior furniture.

### WEATHER-RESISTANT WEAVES

- 100% natural mature rattan vine
- Hardest and strongest grown
- Will not split, crimp or exhibit loose fibers
- Entirely hand woven

### PROTECTED WITH EXCLUSIVE 5 STEP FINISH SYSTEM

- Designed to seal and protect rattan from exposure to the elements.
- 5 step acrylic based latex finish system: outdoor resins similar to today's premium outdoor paints.
- Wicker is fully submersed and sprayed for better coverage, color and protection.

### EXCLUSIVE DRAIN THROUGH CUSHION SYSTEM

- Fastest Drying Cushion
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WeatherMaster advances cushion technology by offering the new FIRM option. The cushion features an all fiber core with multiple layers of densified fiber that provide luxurious seating comfort, while at the same time ensuring longevity and consistent performance over the lifetime of your product.

### HUNDREDS OF OUTDOOR DESIGNER FABRICS

- Best selection in the marketplace.
- Beautiful, durable and easy to clean.
- Among the most fade-resistant of materials.

### IN ADDITION: Sherwin-Williams® Paint Colors

- 900+ Sherwin-Williams® Paint Colors

### CARE & MAINTENANCE

Maintenance depends on the degree of exposure to the elements, such as sunlight, moisture, and impurities from the environment. Finish and routine maintenance will protect furniture, increasing product life and providing heirloom quality furniture.

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(NATURAL WICKER CONTINUED)

## PROTECTING

- Inspect each season.
- Requires periodic maintenance as it ages, to keep its like new appearance.
- Recommended use in protected settings from exposure to sun & extreme elements.

Depending on exposure and severity of elements in your location at some point you may need to repaint your WeatherMaster frames. We recommend Sherwin Williams® A-100 Gloss House and Trim Paint.

## CLEANING

- Frames: Spot wash with soft cloth, mild soap and water. Rinse well and air dry.
- Fabrics: Spot wash with mild soap and warm water, rinse and air dry, or simply hose down regularly.

## NICKS, SCRAPES OR HAIRLINE CRACKS

- Touch up immediately with WeatherMaster touch up products available through your WeatherMaster retailer.

## NATURAL WICKER FINISHES

- Designed specifically for each particular frame material to maximize the beauty and durability of each medium.
- Tested in our on-site weathering facility to help us develop maximum protection from the effects of sunlight, temperature, and environmental factors over many years of use.
- Available in a wide variety of stain looks and paint colors using artisan techniques to create the most natural appearance.
- Produced from acrylic-based, outdoor resins similar to premium exterior house paints.
- Multi-step finishes highlighted by full submersion of frames for 100% coverage of natural wicker frames.
- There are 17 weather-resistant acrylic finishes or you have the choice of over 900 Sherwin-Williams® paint colors.
- Aging of frames and finishes will depend on the local environment and exposure to the elements; however, with routine maintenance WeatherMaster frames will last far longer than typical furniture finishes.
- Touch up products available through your WeatherMaster retailer.

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## Synthetic Wicker

WeatherMaster Synthetic Wicker product line may be the product of choice!

### CONSTRUCTION

- All of our Synthetic Wicker is made by experienced artisans who hand weave the intricate frames from tested weather-resistant materials.

### SUPERIOR FRAMES

- Premium materials and techniques
- Frames constructed of extruded and cold drawn aluminum tubing – 30-40% stronger than typical frames
- Collection specifics are either 100% Pure Vinyl or Polyethylene Synthetic Fiber – both UV Weather-Resistant

### WEATHER-RESISTANT WEAVES

- Hand-woven for a traditional wicker look.
- Vinyl is enhanced with UV stabilizers to block the sun's harmful rays and mildew inhibitors.
- Synthetic Wicker does not contain any sort of filler so it will not age or crack.
- Synthetic Wicker does not absorb heat.
- "Sag-less" shape retention.
- Color is not "painted" on, so it will never wear off!

### EXCLUSIVE DRAIN THROUGH CUSHION SYSTEM

- Fastest Drying Cushion
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- Easier Cleaning

WeatherMaster advances cushion technology by offering the new FIRM option. The cushion features an all fiber core with multiple layers of densified fiber that provide luxurious seating comfort, while at the same time ensuring longevity and consistent performance over the lifetime of your product.

### HUNDREDS OF OUTDOOR DESIGNER FABRICS

- Best selection in the marketplace.
- Beautiful, durable and easy to clean.
- Among the most fade-resistant of materials.

### STYLISH FRAME COLORS

- From Classic White to Multi-Tone Twisted Braids.

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(SYNTHETIC WICKER CONTINUED)

## CARE & MAINTENANCE

Unyielding to the elements. Take the “Wicker-Look” outdoors to uncovered areas such as decks, pools, or gardens for years of enjoyment. These frames are virtually maintenance free. Just wipe off with mild soap and water and your product looks brand new.

## PROTECTING

- Inspect each season.
- Requires periodic maintenance to keep its like new appearance.

## CLEANING

- Avoid harsh abrasive cleaners.
- Frames: Wash with soft cloth, mild soap and rinse with water.
- Fabrics: Spot wash with mild soap and warm water or simply hose down regularly.

## NICKS, SCRAPES OR HAIRLINE CRACKS

- Touch up immediately with WeatherMaster touch up products available for captured rims only through your WeatherMaster retailer.

## SYNTHETIC WICKER FINISHES

WeatherMaster offers many synthetic finishes. Although some are exclusive to certain frames (like Harbor Breeze, Kingston, Palamar, St. Simons, Solona, South Hampton, Spinnaker and Windward) there are ample choices for your favorite frames!

- Designed specifically for each particular frame material to maximize the beauty and durability of each medium.
- Tested in our on-site weathering facility to help us develop maximum protection from the effects of sunlight, temperature, and environmental factors over many years of use.
- Color is mixed directly into 100% pure vinyl fiber along with UV inhibitors - to maintain colorfastness.
- Select finishes are created using fibers with embossed surfaces or woven textures, for a feel and look similar to natural wicker materials.
- Other finishes are built of multiple colors blended to create the look of stained wicker.
- All feature the blend of modern technology with a natural look and feel in materials which are virtually impervious to the elements.

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## Table Tops

To enhance your outdoor living space.

### CONSTRUCTION

Make your outdoor table completely personal with WeatherMaster alternate GFRC tops. What is Glass Fiber Reinforced Concrete or GFRC? Glass fiber reinforced concrete materials consist of high strength glass fiber embedded in a cementitious matrix. In general, fibers are the principal load-carrying members while the surrounding matrix holds them together, acting as a load transfer medium between them and protects from environmental damage.

### GFRC TOPS

- Extremely durable.
- Light weight.
- Tops are sealed with commercial silicone to resist moisture and stains.

### CUSTOMIZED

- Variety of colors, shapes and sizes.
- Selection of table bases from WeatherMaster Aluminum, Synthetic & Natural Wicker collections.
- Three (3) designs: Cut Slate, Mosaic and Tumbled Brick.
- Each top is pre-drilled to match all WeatherMaster table bases.
- Tops can be used as lay on for other tables.

### CARE & MAINTENANCE

WeatherMaster table tops are extremely durable. Reasonable care and maintenance will ensure a long life.

### CLEANING

- Use a soft color free cloth or sponge.
- Use warm water with mild dish washing soap or a neutral PH cleaner (a water based bio-degradable cleaner available at local hardware stores).
- Never use abrasive cleaners, acid or alkaline based products.

### WARRANTY

- Glass Fiber Reinforced Concrete (GFRC) tops are covered under a two year warranty from date of sale.

WeatherMaster offers glass fiber reinforced concrete (GFRC) tops as an option for most dining tables in the line. It is important to protect GFRC tops. A wash down may be needed periodically. Use of acids or brick cleaners is not recommended. The most common stain is dirt. Dirt can be removed from GFRC by scrubbing with a mild detergent and water. When other stains are encountered, the most important step is to identify the stain and its cause. Any treatment used to clean GFRC should be tested in a small inconspicuous area prior to cleaning. Power washing and sandblasting are not recommended procedures for cleaning GFRC. Metal fiber brushes should not be used for scrubbing GFRC; they may scar the surface, and small bits of metal residue from the brush, left on the GFRC may later rust or corrode and cause staining.